



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

D4812-041
Job Sheet 169812



⑤

Part No: D4812-041

Job Qty: 3 ea

Part Name: Patient Stop Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/22/17

Job Tracking No:

Due Date: 1/5/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 13.05.21 AS PER DWG REV.A VERF:JLM IPP REV:B 16.04.19 AS PER DWG REV.B VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	1/4/18	1/4/18	0.00	0.00	Start Up Waterjet		SC 17/02/23
100	Waterjet	8 pcs	1/4/18	1/4/18	0.00	2.12	Waterjet1		SC 17/02/23
110	QC	8 pcs	1/4/18	1/4/18	0.00	0.00	QC2 Waterjet-1		SC 17/02/23
120	QC	8 pcs	1/4/18	1/4/18	0.00	0.00	QC8-5		38
130	Small Fab	8 pcs	1/4/18	1/4/18	0.08	2.13	Small Fab-7		DAS 50
140	QC	8 pcs	1/4/18	1/4/18	0.00	0.00	QC5		38
150	HandFinish	8 pcs	1/4/18	1/4/18	0.00	0.93	HandFinish1		2018/01/16 75C
160	QC	8 pcs	1/4/18	1/4/18	0.00	0.00	QC7-4		13/18-01-17
170	Powdercoat	8 pcs	1/4/18	1/4/18	0.00	0.67	Powdercoat1		DK 18-01-17
180	QC	8 pcs	1/4/18	1/4/18	0.00	0.00	QC3		BEB 18/01/17
190	Small Fab	8 pcs	1/5/18	1/5/18	0.00	2.13	Small Fab-7		FF
200	QC	8 pcs	1/5/18	1/5/18	0.00	0.00	QC5		AK 18-1-24
210	Packaging	8 pcs	1/5/18	1/5/18	0.00	0.00	Packaging3-2		
220	QC21-SA	8 Ea	1/5/18	1/5/18	0.00	0.00	QC21		DAS 21

M138467. START: 8:55 OUT: 320° FINISH: 9:25. JAN 24 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.063	16	343	0	0
190-Small Fab	D2690-6	16	73	0	0
	D4811-1	16	9	0	0
	MS21042L3	16	3,784	0	0
	MS27039-1-07	16	78	0	0
	NAS1149D0332	48	3,503	0	0

5009814

Part Specifications

Specifications could not be found.

Plex 12/22/17 1:12 PM dart.poulin.mario

mu# 00034

DART
AEROSPACE

S026926



Patient Stop Assembly

PART NO:
Revision:
Operation:
Change No:

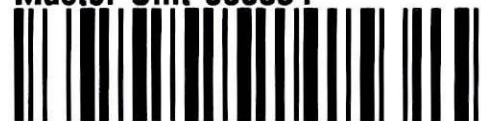
D4812-041

Start up Operation

Mfg Date: 12/23/17
Job No: 169812

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Master Unit 000034



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